## - INSTRUCTIONS FOR RADAR CUSTOM FIT LINERS -

Intuition's authentic Ultralon® liners just fit better right out of the box and custom mold better than any other type of liner available. Radar and Intuition have set the standard for blending comfort and performance into your footwear.

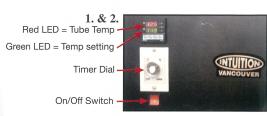
- Operations outlined below should be performed only at an authorized Radar/ Intuition dealer.
- Use only Intuition or Intuition authorized machines for the heat molding process.
- Boot liners should not be removed from the shell for molding.

## **BOOT SIZING:**

The boot size should be determined out of the box, before custom fitting. The properties of Intuition foam allow the liner to expand and contract to the shape of your foot, allowing any pressure points or dead spots to be eliminated. The characteristics of this foam will accommodate any type of fit that you choose. A rider with a larger foot in a smaller boot will pack the foam to be thinner, yet more responsive. Likewise, a smaller foot in a bigger boot will allow the foam to expand more and create a softer, more forgiving boot.

## **MACHINE PREPARATION:**

1. All Machines should be factory set at 119°C (Min) as indicated by the lower green LED display. The temperature will automatically adjust up and down from this setting. The upper red LED display indicates the actual air temperature of the heat tubes. This reading should not exceed 125°C (Max). Verify that these are the temperature settings or adjust your machine accordingly.



- 2. Set Timer at 5 Minutes. The clear dial on the left hand side of the machine controls the time setting. Overcooking may damage the liner and exterior shell. Buzzer sound indicates that the cycle has finished.
- 3. Place Boots on the Heat Machine using one lower heat tube per boot. Boot shell should rest on the rack using only lower long tubes to heat a pair of boots simultaneously. Make sure that heat tubes are not pointing directly on liner wall.



## FITTING:

4. Prepare each foot by positioning a toe cap over toes. Doubling the toe caps will allow for extra toe room if desired. Pull provided stockings up past the calf avoiding any wrinkles.



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5. After the 5 minute boot heating cycle is finished, remove boots from the machine. Hand check the liner to make sure that the liner is not too hot for comfortably fitting the boot. Work quickly so that the foam retains as much heat as possible for best fit.



**6.** Insert foot into the boot and lace up the boot avoiding wrinkling of the liner and ensuring that the liner tongue is properly positioned. Tighten the boot to a medium fit. The tighter the laces, the less expansion the liner will experience for a more snug fit. Leaving the laces loose will give a roomier more cushioned fit.



7. Have customer stand in weight distributed riding position so that the liner insole conforms with the foot and the boot's heel pocket. For best results do not move around during this cooling period. Cooling time is 5 minutes, or when foam is cool to the touch.



8. Liners can be remolded if they did not form properly during the initial process.